

Kempact 181A



TECHNICAL SPECIFICATIONS

Kempact 181A

Product code	Kempact 181A, FE 20, 3.5m - P2201 Kempact 181A, FE 20, 5.0m - P2202
Connection voltage 1~ 50/60 Hz	230 V ±15%
Fuse (delayed)	16 A
Open circuit voltage	36V
Welding range	10 V/20 A–26 V/180 A
Filler wire sizes (Fe solid)	0.8...1.2 mm
Filler wire sizes (Fe cored)	0.8...1.2 mm
Filler wire sizes (Ss)	0.8...1.2 mm
Filler wire sizes (Al)	1.0...1.2 mm
Wire feed speed adjustment	1.0 - 14.0 m/min
Standards	IEC 60974-1, IEC 60974-5, IEC 60974-10, IEC 61000-3-12
Weight (no accessories)	44 kg
External dimensions LxWxH	623 × 579 × 1070 mm
Degree of protection	IP23S
Operating temperature range	-20...+40 °C