

Kempact 251R



TECHNICAL SPECIFICATIONS

Kempact 251R

Product code	Kempact 251R, FE 25, 3.5 m - P2203 Kempact 251R, FE 25, 5.0 m - P2204
Connection voltage 1~ 50/60 Hz	240 V ±15%
Fuse (delayed)	20 A
Open circuit voltage	36V
Welding range	10 V/20 A–29 V/250 A
Filler wire sizes (Fe solid)	0.8...1.2 mm
Filler wire sizes (Fe cored)	0.8...1.2 mm
Filler wire sizes (Ss)	0.8...1.2 mm
Filler wire sizes (Al)	1.0...1.2 mm
Wire feed speed adjustment	1.0 - 18.0 m/min
Standards	IEC 60974-1, IEC 60974-5, IEC 60974-10, IEC 61000-3-12
Weight (no accessories)	44 kg
External dimensions LxWxH	623 × 579 × 1070 mm
Degree of protection	IP23S
Operating temperature range	-20...+40 °C