

Kempact 323 AMV



TECHNICAL SPECIFICATIONS

Kempact 323 AMV

Product code	Kempact 323 AMV, FE 32, 3.5 m - P2221 Kempact 323 AMV, FE 32, 5.0 m - P2222 Kempact 323 AMV, FE 35, 3.5 m - P2264 Kempact 323 AMV, FE 35, 5.0 m - P2265
Connection voltage 3~ 50/60 Hz	230 V -15%...400 V +15%
Fuse (delayed)	16A (230V) 10A (400V)
Open circuit voltage	40V
Welding range	10 V/2 0A–32.5 V/320 A
Filler wire sizes (Fe solid)	0.8...1.2 mm
Filler wire sizes (Fe cored)	0.8...1.2 mm
Filler wire sizes (Ss)	0.8...1.2 mm
Filler wire sizes (Al)	1.0...1.2 mm
Wire feed speed adjustment	1.0 - 20.0 m/min
Standards	IEC 60974-1, IEC 60974-5, IEC 60974-10
Weight (no accessories)	44 kg
External dimensions LxWxH	623 × 579 × 1070 mm
Degree of protection	IP23S
Operating temperature range	-20...+40 °C