

# Kempact Pulse 3000

QUALITY, SPEED AND PRODUCTIVITY

Kempfi K5 Welding equipment

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## POWERFUL MIG/MAG WELDER WITH GREAT CAPACITY

Kempact Pulse 3000 is a great combination of power, capacity and welding refinement. It features synergic, pulsed and double-pulsed welding, and its standard programs suit a variety of materials including Fe, FeMc, FeFc, St/St, Alu, CuSi3, CuAl8 fillers wires. Simply select the filler wire type, size and plate thickness and weld. For those regular welding jobs, Kempact Pulse 3000 includes 100 memory channels when you wish to store welding values for later use. At 22 kg, Kempact Pulse 3000 offers 'single man lift' portability and enough work capacity to satisfy most light to medium fabrication workshops. If you don't want to carry your machine, or prefer to clear the decks and hang your machine above the workstation, you've got all the options from wheeled carriage systems with and without cylinder mounting to a hanging kit for suspension from a work station boom arm.

## KEY BENEFITS



### LESS COOLING BREAKS

At 40% ED duty cycle



### MEMORY CHANNELS

For quick and accurate set-up



### LIGHTWEIGHT

For single man lift portability

## KEY APPLICATIONS



### SHIPBUILDING



### OIL RIGS



### THIN SHEET FABRICATION

## BENEFITS



- Synergic, pulsed and double-pulsed welding
- 4-roll wire drive system
- Electronic power regulation
- Maximum output at 40% duty cycle
- Lightweight at 22 kg
- Suitable for power generator use
- 100 memory channels for quick and easy welding parameter adjustment
- Handheld or on-torch remote control options



### WELD LONGER AT FULL POWER

If you are frequently welding at high current and in high ambient temperatures, Kempact Pulse 3000 can increase your productivity by reducing the number of cooling breaks. Kempact Pulse 3000 offers 40 % ED, which means you can keep welding twice as long at 250 A full power in 40 °C ambient temperatures when compared to lower capacity 20 % ED machines.



### MEMORY CHANNELS ADD USABILITY

If you regularly weld a variety of components and structures, you probably know your favorite settings by heart. To make life easy and accommodate the special settings that only you prefer, Kempact Pulse 3000 offers 100 memory channels that recall your favorite settings at the touch of a button or via a remote control.



### APPEARANCES DO MATTER

Kempact Pulse 3000 welds aluminum and stainless steel materials with ease. Refined weld appearance is guaranteed with a wide materials selection and special Pulse and Double pulse features, reducing your spatter levels, increasing visual welding quality and importantly, reducing post weld cleaning times to a minimum.

## WHAT'S IN THE SETUP



### **Kempact Pulse 3000**

Kempfi K5 MIG/MAG welder that offers synergic, pulsed and double-pulsed welding modes. Provides maximum output at 40 % ED that keeps you welding for longer. Includes a 4-roll wire drive system. Available also as MVU model.



### **KempactCool 10**

Cooling unit suitable for use with Kempfi Kempact Pulse welding equipment. KempactCool 10 performs 1 kW of cooling power with a three liter tank that can be filled with 20%-40% ethanol/water mixture, or any other suitable antifreeze agent.

## ALTERNATIVE EQUIPMENT AND SOFTWARE



### **Kempact Pulse 3000MVU**

Kemppi K5 MIG/MAG welder that delivers 250 A with a 3-phase multi voltage power supply from 230-400 V. Includes a 4-roll wire drive system.



### **Kempact MIG 2530**

Kemppi K5 MIG welder with separate controls for voltage and wire feed speed. Discover superior arc performance with excellent arc ignition in all situations. The delivery package includes an earth return cable (35 mm<sup>2</sup>, 5 m) and gas hose (6 m).

## TECHNICAL SPECIFICATIONS

### Kempact Pulse 3000

Product code	621830002
Connection voltage 3~ 50/60 Hz	400 V $\pm 15\%$
Fuse (delayed)	16 A
Output 40% ED	250 A/26.5 V
Output 60% ED	207 A/24 V
Output 100% ED	160 A/22 V
Open circuit voltage	56 V
Welding range	20 A / 15 V- 250 A / 26.5 V
Gun connection	Euro
Filler wire sizes (Fe solid)	0.6...1.2 mm
Filler wire sizes (Fe cored)	0.9...1.2 mm
Filler wire sizes (Al)	0.9...1.2 mm
Filler wire sizes (CuSi)	0.8...1.2 mm
Wire spool diameter, max.	300 mm
Wire feed speed adjustment	1...18 m/min
Wire spool weight, max.	15 kg
Wire feed mechanism	4-roll
Weight (no accessories)	22 kg
External dimensions LxWxH	580 × 280 × 440
Degree of protection	IP23S
Operating temperature range	-20 ... +40 °C

### KempactCool 10

Product code	6218600
Connection voltage 3~ 50/60 Hz	400 V -15...+20%
Rated power	250 W (100 %)
Weight (no accessories)	13 kg
External dimensions LxWxH	580 × 280 × 300 mm
Degree of protection	IP23S
Operating temperature range	-20 ... +40 °C
Cooler tank volume	3 l
Cooling power	1.0 kW