

Master S 400Cel



TECHNICAL SPECIFICATIONS

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Product code	632140001
Connection voltage 3~ 50/60 Hz	380 - 440 V $\pm 10\%$
Fuse (delayed)	25 A
Output (TIG) 60% ED	400 A/26.0 V
Output (TIG) 100% ED	310 A/22.4 V
Output (MMA) 60% ED	400 A/36.0 V
Output (MMA) 100% ED	310 A/32.4 V
Open circuit voltage	55 - 65 V
Stick electrode sizes	1.6...6.0 mm
Weight (no accessories)	20.5 kg
External dimensions LxWxH	570 × 270 × 340 mm
Degree of protection	IP23S
Operating temperature range	-20...+50 °C
Open circuit voltage in VRD mode	< 35 V